

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02707					SHEET 1 OF 1
	DWG NO. 11728-300-013		REV: A	PREPARED BY	D.BARKER	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
	DWG TITLE: BOARDING STEP BRACKET PLATE					
	APPROVED BY:	ENGR <i>P. Brano</i>	MFG <i>Daniel J. Jones</i>	QC <i>Mark L. Saylor</i>	EFF: CURRENT ORDER	
	TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED MATERIAL AND FINISH			

**SHEET 1, NOTE 1 IS:**

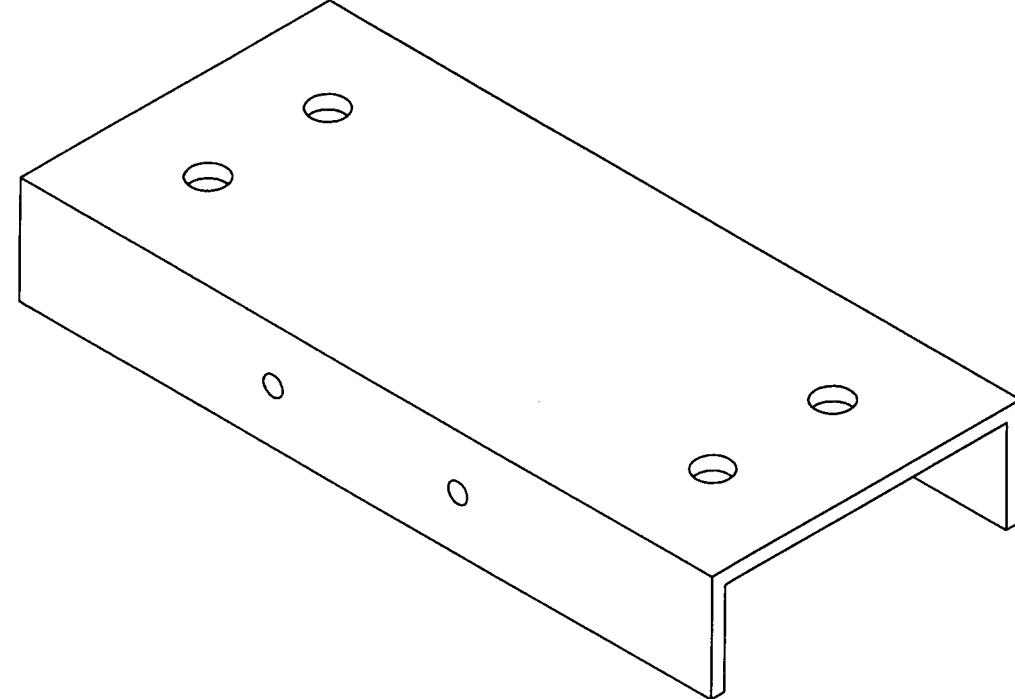
 ANODIZE PER MIL STD-A-8625, TYPE III, CLASS 2, COLOR BLACK;  
CARDINAL 4860-50 PRETREATMENT PRIMER  
PRIME IAW MIL-P-23377J TYPE I CLASS N

**SHEET 1, LIST OF MATERIALS IS:**

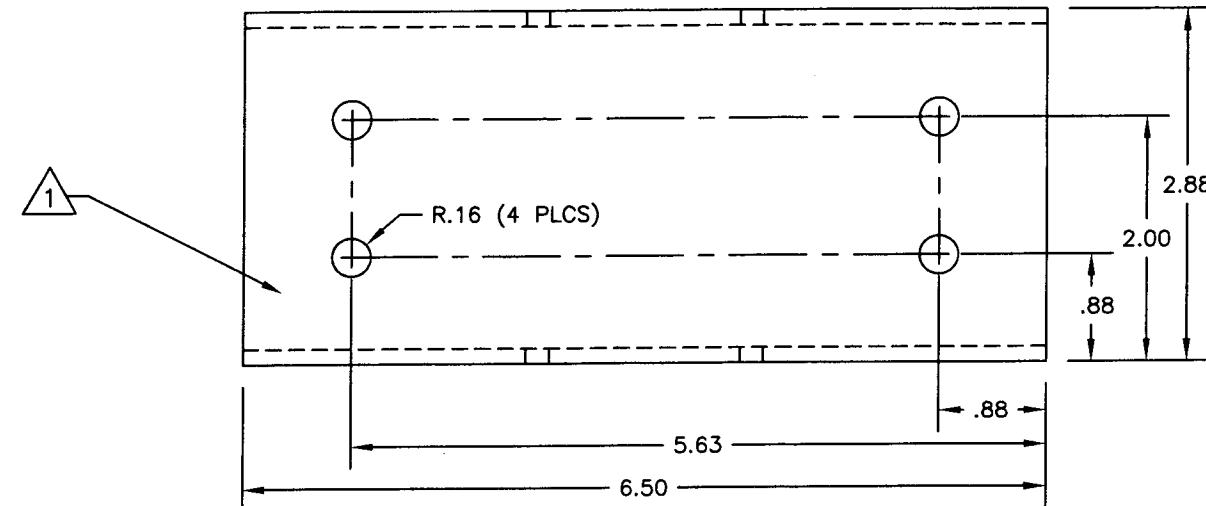
			-003	AFT BOARDING STEP BRACKET PLATE		6061-T6 QQ-A-250/11 ALUM		
			-001	FWD BOARDING STEP BRACKET PLATE		6061-T6 QQ-A-250/11 ALUM		
NO. REQ'D PER ASSY	-003	-001	FIND#	PART NO.	NAME	STOCK SIZE	MATERIAL	ZONE
LIST OF MATERIAL								



F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:						
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC				<input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

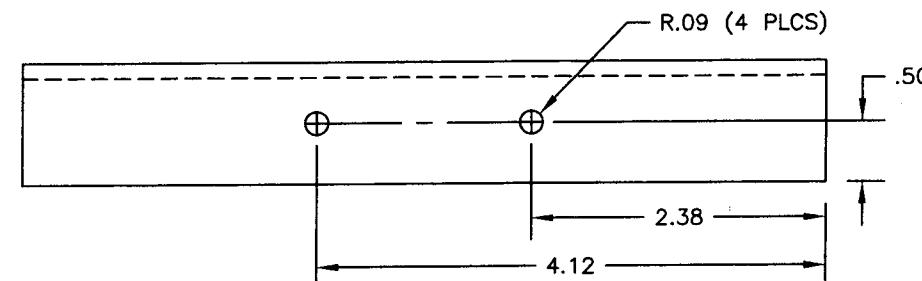
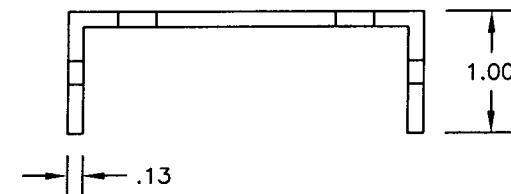


REVISION				APPROVED	DATE
LETTER	DFTSMAN	DATE	DESCRIPTION		
A	HJK	4/4/97	CHANGED TITLE TO BOARDING STEP BRACKET PLATE; ELIMINATED SHEETS 3-5; REDESIGNED FWD & AFT BOARDING STEP BRACKET PLATES.		



UNINCORPORATED ECN(s)

02707

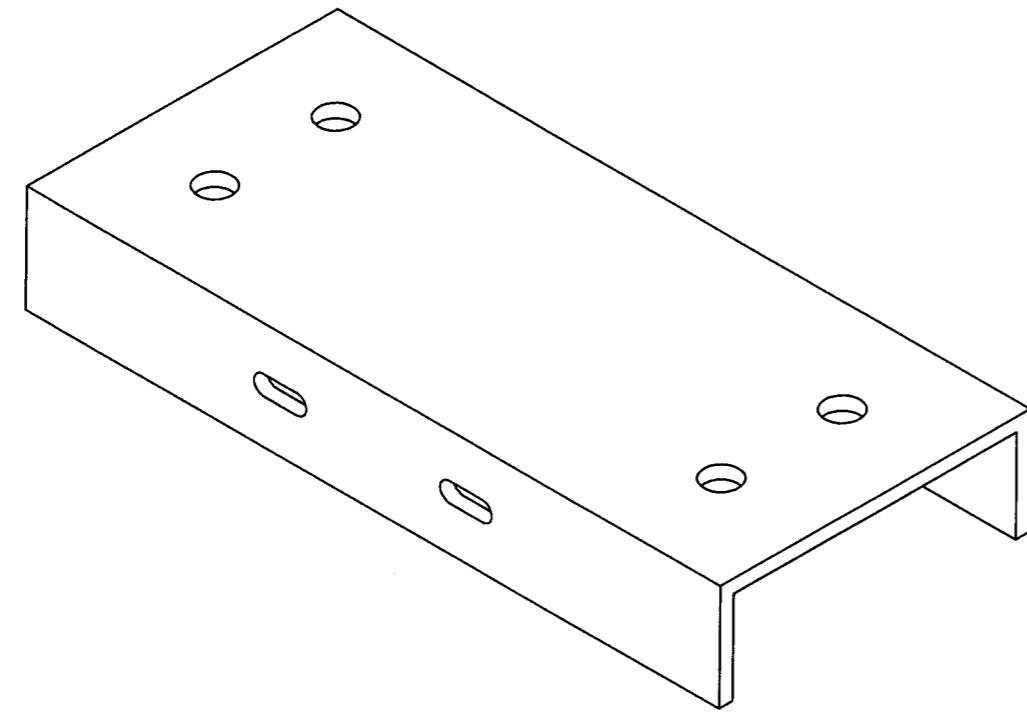


-001

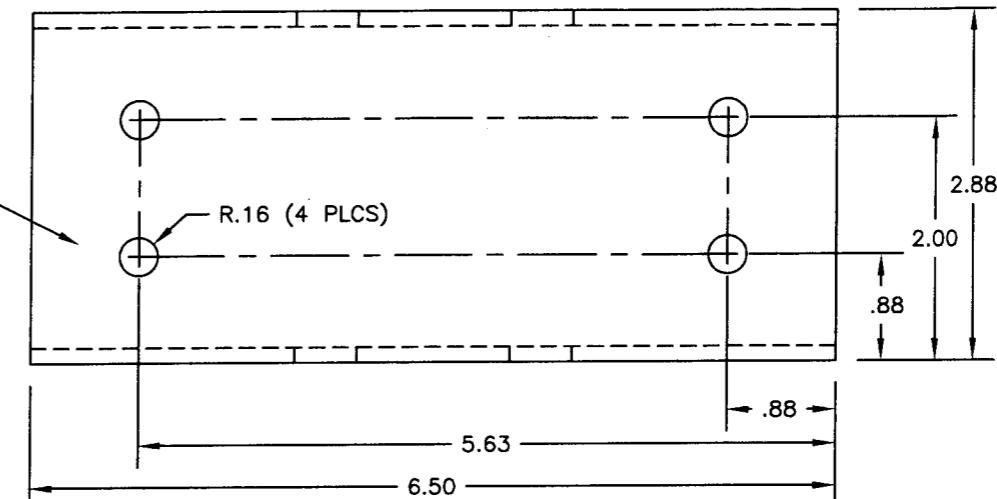
-003	-001	FIND#	-003	AFT BOARDING STEP BRACKET PLATE	.125	6061-0 QQ-A-250/11 ALUM SHT.	
			-001	FWD BOARDING STEP BRACKET PLATE	.125	6061-0 QQ-A-250/11 ALUM SHT.	
LIST OF MATERIAL							
NO. REQ'D PER ASSY	PART NO.	NAME	STOCK SIZE	MATERIAL	ZONE		
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DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY	MDL	UNLESS OTHERWISE SPECIFIED X.±.1 XX.±.03 XXX.±.010 ANGLES ±.1/2"	DRFTSMN H. KLUMPP 8/20/96	TITLE BOARDING STEP BRACKET PLATE	
				CHECK			
				STRESS			
				PROJ. ENGR.		DWG. SIZE C	SCALE FULL
				HEAT TREAT		DWG. NO. 11728-300-013	REV. A
				FINISH	Era Aviation,	SHT 1 OF 2	

1 FINISH IN ACCORDANCE WITH ERA PROCESS SPECIFICATION NO. 4003, 4004 & 4006.

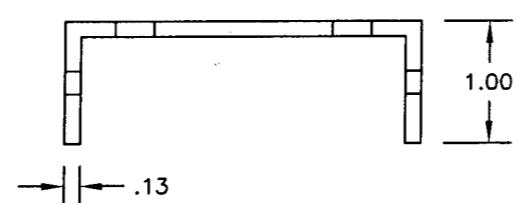
NOTES:



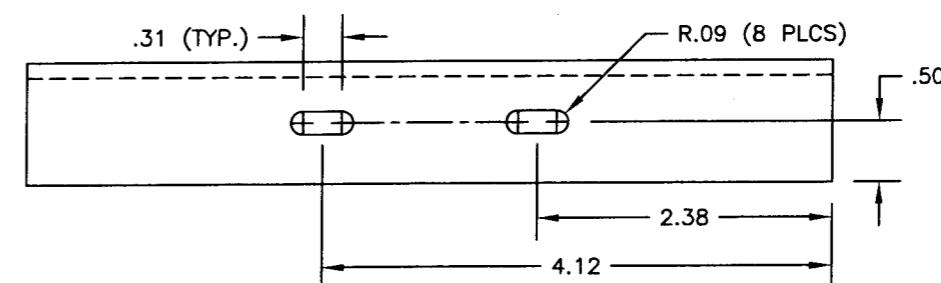
1



TOP VIEW



SIDE VIEW



FRONT VIEW

-003

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Era Aviation, Inc.

TITLE	SIZE	DWG. NO.	REV.
BOARDING STEP BRACKET PLATE	C	11728-300-013 SHT 2 OF 2	A